



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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RBT18582-5
Job Sheet 184704



Part No: RBT18582-5

Job Qty: 16 ea

Part Name: Socket, Modified



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/18

Job Tracking No:

Due Date: 10/22/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18582 Rev1 IPP Rev A 17.11.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	10/22/18	10/22/18	0.00	0.00	Start Up Machining-4		FEB 30-10-18
110	Lathe Conv	16 pcs	10/22/18	10/22/18	0.00	8.00	Lathe Conv-2		FEB 30-10-18
120	QC	16 pcs	10/22/18	10/22/18	0.00	0.00	QC2		FEB 30-10-18
130	QC	16 pcs	10/22/18	10/22/18	0.00	0.00	QC8		M.E 18-11-01
135	HandFinish	16 pcs	10/22/18	10/22/18	0.00	1.60	HandFinish7		BEB 18-11-02
140	Packaging	16 pcs	10/22/18	10/22/18	0.00	0.00	Packaging3	WARD-07	EL
150	QC21-SA	16 Ea	10/22/18	10/22/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. (cut to length and remove some chrome for welding).
Descriptions: 135 - Remove chrome

DAS
21
9-89

NOV 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
70548573	Socket	16 Ea (1 ea)	90-Start up Operation	

5041606
5044845
5027276-A029

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	70548573	16	17	0

Part Specifications

Specifications could not be found.



Container No: S122917



Part: RBT18582-5

Job No: 184704

Serial No/Batch: S122917

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/30/18

WARB-07
Welding Area Red Barn
-07 - 7th daye debuggy

DART AEROSPACE LTD		Work Order:	194704
Description:		Part Number:	RB18582-5
Inspection Dwg: 25 PER Rev: A			Page 1 of 1

INSPECTION SHEET

[illegible]

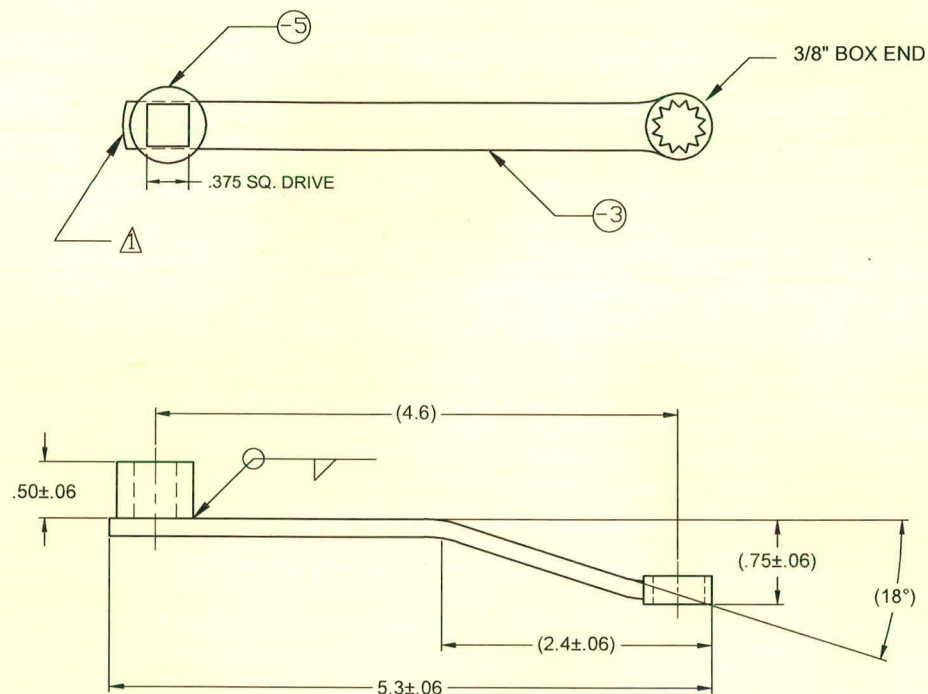
Measured by: Fred W. 10/10/31	Checked by: Lf	QC Inspector:
Date: 30-10-18	Date: 18-11-01	Date:

Engineering Approval: (If necessary)		Date:
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D REF. DIM FROM 5.75 TO 4.5, ADDED REF. DIM. 2.4 & 18" PER R.W.	11/28/11	RJC	RW
1	ADDED TOLERANCE $\pm .06$ TO .50, 5.3, 2.4 & .75 DIMS, CH'D OVERALL LENGTH FROM 5.2 & LENGTH BETWEEN CENTER OF WRENCH AND SOCKET FROM 4.5, CH'D TOOL NAME FROM WRENCH PER D.W.	3/14/12	RJC	DW



⚠ BELOW INFORMATION FOR OUTSIDE OPERATION

1. FORM WRENCH
2. WELD SOCKET TO REF. LENGTH
3. CUT EXCESS WRENCH & FINISH END

NOTE:

1. REMOVE WELD MARKS WITH WIRE WHEEL.
2. TOOL ALSO SOLD W/KIT RBT18561.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
	1		-1	1	WELDMENT		
	1		-3		WRENCH	3/8" 12pt. BOX END PROTO #212ASD (MSC #84504158)	
	1		-5		SOCKET	3/8" DR. 9MM PROTO #5209M (MSC #70548573)	
ASSY #							

RED BARN MACHINE	
TITLE T/R G/B TORQUE ADAPTER	
DWG NO. RBT18582	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS XXX $\pm .005$ XX $\pm .01$ X $\pm .1$ FRACTIONS $\pm 1/32$ ANGLES $\pm .5^\circ$	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 7-17-09
SHEET 1 of 1	
DRAWN BY: CLOUGH APPROVED: <i>D Weil</i> HEAT TREAT: SEE NOTE FINISH SPEC: USED ON MODEL	

